

**Matreial Data Sheet** 

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

# Tepla® T8030CF

## **Material Description:**

Processing (Melt) Temp Mold Temperature

Tepla® T8030CF is a Polyether Imide (PEI) material filled with 30% carbon fiber Primary attribute of

General Material Status	Commoraist: Astice		
Material Status	<ul><li>Commercial: Active</li><li>Asia Pacific</li></ul>		NI a settle A construir a
Availability			North America
	Europe     Middle Foot		Latin America
Filler/Reinforcement	Middle East     Carlage Filters 200/ Filters have	\	Africa
Filler/Reinforcement	Carbon Fiber, 30% Filler by	vveignt	Fations Desistant
Features	High modulus     Starra Paristant		Fatigue Resistant
	<ul><li>Steam Resistant</li><li>Chemical Resistant</li></ul>		Creep Resistant     Detaylogs
			Flame Retardant
	Heat Resistant		High Stiffness
	• Wear Resistant		UV Resistant
	Radiation (Gamma) Resista		Hydrolysis Stable
	Good Dimensional Stability	/	Low Extractable
	ESD protection		High heat resistance
Uses	Hospital Goods		Aircraft Applications
	<ul> <li>Industrial Applications</li> </ul>		Medical Devices
	Connectors		<ul> <li>Medical/Healthcare Applications</li> </ul>
	<ul> <li>Dental Applications</li> </ul>		<ul> <li>Electrical/Electronic Applications</li> </ul>
Appearance	Black		
Processing Method	<ul> <li>Injection Molding</li> </ul>		
Physical Properties	Typical Value		Test Method
Density	1.39	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage <sup>1</sup> (3.00 mm)	0.10 to 0.30	%	
Mechanical Properties	Typical Value		Test Method
Tensile Stress	230	MPa	ISO 527-2
Tensile Strain (Break)	1.6	%	ISO 527-2
Flexural Modulus	20500	MPa	ISO 178
Flexural Stress	350	MPa	ISO 178
Impact Properties	Typical Value		Test Method
Charpy Notched Impact Strength	6.2	kJ/m²	ISO 179/1e <i>A</i>
Flammability	Typical Value	Unit	Test Method
Flame Rating	V-0		UL94
Electrical Properties	Typical Value	Unit	Test Method
Surface Resistivity	1.0E+3 to 1.0E+5	ohms	IEC 60093
Volume Resistivity	1.0E+3 to 1.0E+5	ohms∙cm	IEC 60093
Thermal Properties	Typical Value	Unit	Test Method
Heat Deflection Temperature	210	$^{\circ}$	ISO 75-2/A
1.8 MPa, Unannealed			
Injection	Typical Value	Unit	
Drying Temperature	140	$^{\circ}\!$	
Drying Time	4	hr	
Processing (Melt) Temp	340 to 380	$^{\circ}$	
Malal Tarana anatarna	100 +- 100	90	<del></del>

130 to 150

Injection Notes

Injection Pressure: 70 to 100% Injection Velocity: 50 to 70%

#### Notes

<sup>1</sup> 50x70x3 mm

### NFD ADVANCED COMPOSITES

Tepla® T8030CF

#### CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南 、材料安全数据表和公告。警告! 在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

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The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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## CONTACT:

CHINA/JIANG SU 江苏新孚达复合材料有限公司 NFD Composite Material (Jiangsu) Co., Ltd Email:yanghui@nfdpla.com Internet:www.nfdpla.com

